

Work Order ID 130989

Friday, March 27, 2015 8:34:24 AM

130989

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Item ID: D2324 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Strut Assy
 Start Date: 3/26/2015 Start Qty: 16.00 ***16*** Cust Item ID:
 Required Date: 3/26/2015 Req'd Qty: 16.00 ***16*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: 15-03-27 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2324	Rev C								
100	Small Fab	0.00							
100									
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D2324.								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
120									
Powdercoat	Memo	0.00							
Powder Coating	START TIME: <u>1:15</u> OVEN TEMPERATURE: <u>175</u>								
	FINISH TIME: <u>1:45</u>								

DAS
36
9-89

DAS
38
9-89
MAR 27 2015

238

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Item ID: D2324 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Strut Assy
 Start Date: 3/26/2015 Start Qty: 16.00 *16* Cust Item ID:
 Required Date: 3/26/2015 Req'd Qty: 16.00 *16* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC3- Inspect Part Finish	0.00							DAS 38 9-89
130									
QC	Memo	0.00							
Quality Control									MAR 31 2015
140	Identify as per dwg & Stock Location	0.00							DAS 26 9-89
140									
Packaging	Memo	0.00							
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

15.3.31

Picklist Print

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Parent Item: D2324

D2324

Parent Item Name: Strut Assy

Start Date: 3/26/2015

Required Date: 3/26/2015

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP: E03.02.28Reformat; Incorporated D2324-3 & D2324-5KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-12A *AN3-12A* Bolt		Purchased	No			100	Each	188.0000	2	32		15/03/27	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CA				69					
				m129682				69					
				GA				40					
				m130566				40		32			
				ST349				79					
				m126192				8					
				m130566				71					
D2324-3 *D2324-3* Bar		Manufactured	No			100	Each	16.0000	1	16		15/03/27	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				16					
				115032				1					
				120300				10					
				127273				5					
D2324-5 *D2324-5* Strap		Manufactured	No			100	Each	50.0000	2	32		15/03/27	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				50					
				115876				39					
				120575				11					

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Parent Item: D2324

D2324

Parent Item Name: Strut Assy

Start Date: 3/26/2015

Required Date: 3/26/2015

Start Qty: 16.00

Required Qty: 16.00

MS21042L3

Purchased

No

100

Each

2,198.000

2

32

MS21042L3

15/03/27

68-6
96
DAS

Nut

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

830

M131317

830

ST305

948

116549

12

126333

205

M128754

2

M131624

729

32

NAS1149D0363J

Purchased

No

100

Each

2,378.000

4

64

NAS1149D0363J

15/03/27

68-6
96
DAS

Washer

Location

Loc Qty

Loc Code

CA

569

m130799

569

FP001

2

113288

2

GA

376

m128429

376

ST269

1431

m126319

9

m131618

1422

64